

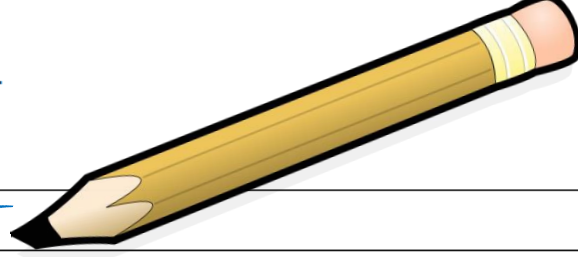
READING TASK

- Please read the text below about visual testing.
- In **most** of the lines 1-20, there is **one extra word**. It is either **grammatically incorrect** or **does not fit in with the meaning** of the text. Some lines, however, are **correct**.
- If a line is correct, write **CORRECT** on your answer sheet.
- If there is an extra word in the line, write **the extra word** on your answer sheet.
- Then answer the questions on page 5 in full sentences.

Being a pivotal part of non-destructive testing methods, yet visual testing is often	1
required as the first step of non-destructive testing it. With visual testing, pre-tests can	2
be carried out with minimal technical effort; however, these tests are always been geared	3
towards subsequent non-destructive testing methods. All welding seams with a	4
visual testing inspection scope of 100% that are to be tested visually. The testing of the	5
welding seams is performed after had the last heat treatment, if carried out, and before	6
other non-destructive testing takes its place. The aim of this work instruction is to	7
outline and the procedure of such an inspection. The following requirements are to be	8
respected: Personnel must be familiar with the manufacturing of process. Moreover,	9
they need to have the satisfactory eyesight. If necessary, welding seams must be	10
cleaned using appropriate methods to ensure correct interpretation of indications.	11
The welding seams so to be tested must be free from any impact which could possibly	12
obscure imperfections or interfere with the inspection. The sufficient lighting is	13
necessary and unless surface luminance of at least 500lx must be ensured. Luminance	14
and a luminance angle which prevent surface reflection and glare are to be used.	15
The permitted viewing distance in and angle for visual testing is to have the eye within	16
600mm of the object and positioned at an angle not less than 30° to the surface to	17
be tested. Magnifiers may only be used. If the angle of view to the surface is less than	18
30°, or if the welding seam to be tested has been limited accessibility, mirrors (with	19
additional lighting where may possible) must be used. If necessary, borescopes may be	20
used as well.	



ANSWER SHEET



01	YET
02	IT
03	BEEEN
04	CORRECT
05	
06	
07	
08	
09	
10	
11	
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13	
14	
15	
16	
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18	
19	
20	

EXAMPLES

- 1 The US market for diesel vehicles
- 2 has been historically very small yet.

EXAMPLES

- 1 The US market for diesel vehicles
- 2 has been historically very small **yet**.

ANSWER SHEET

1	CORRECT
2	YET

EXAMPLES

- 1 Modern car and lorry engines are
- 2 typically efficient and powerful at
- 3 the same time.

EXAMPLES

- 1 Modern car and lorry engines are
- 2 typically efficient and powerful at
- 3 the same time.

ANSWER SHEET

1	CORRECT
2	CORRECT
3	CORRECT

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PRONOUNS

1 Assembly is a process by which parts are
2 connected it to one another.

PRONOUNS

1 Assembly is a process by which parts are
2 connected **it** to one another.

ANSWER SHEET

1	CORRECT
2	IT

ARTICLES

1 In order to become qualified welding
2 engineers, members of staff must attend a
3 training.

ARTICLES

- 1 In order to become qualified welding
- 2 engineers, members of staff must attend a
- 3 training.

ANSWER SHEET

1	CORRECT
2	A
3	CORRECT

CONJUNCTIONS

1 If the welding process is carried out quickly
2 and thoroughly, and the two pieces will be
3 joined successfully.

CONJUNCTIONS

1 If the welding process is carried out quickly
2 and thoroughly, **and** the two pieces will be
3 joined successfully.

ANSWER SHEET

1	CORRECT
2	AND
3	CORRECT

AUXILIARY / MODAL VERBS

- 1 Production at the steel- and ironmaking
- 2 plant was been paused on September 23rd.

AUXILIARY / MODAL VERBS

- 1 Production at the steel- and ironmaking
2 plant was **been** paused on September 23rd.

ANSWER SHEET

1	CORRECT
2	BEEN

PREPOSITIONS

1 Silicon Valley is still far up ahead of its rivals
2 but finding real innovation here is becoming
3 more and more difficult.

PREPOSITIONS

- 1 Silicon Valley is still far **up** ahead of its rivals
2 but finding real innovation here is becoming
3 more and more difficult.

ANSWER SHEET

1	UP
2	CORRECT
3	CORRECT

ADVERBS

1 Operating a forklift is a so challenging task
2 and should not be assigned to new workers
3 unless they are well qualified.

ADVERBS

1 Operating a forklift is a **so** challenging task
2 and should not be assigned to new workers
3 unless they are well qualified.

ANSWER SHEET

1	SO
2	CORRECT
3	CORRECT

RECAP

- 20 lines
- incorrect extra words
- some lines are correct
- read the text by sentences
- look for small grammar words

